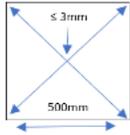


Delivery specification for SustaPEEK CM CF30

Requirements	Test method	Information on execution
Tolerances on thick- nesses for compression- moulded sheets (Oversize – surface raw as moulded)	Factory tolerances (Factory tolerances are those tol- erances that can be ensured in the normal production process)	Nominal size (Oversized) Tolerances: +0,5 /+3,5mm
Tolerances on thick- nesses for compression- moulded sheets (Finished-machined sur- faces)	Factory tolerances (Factory tolerances are those tol- erances that can be ensured in the normal production process)	Nominal size (Finished) Tolerances: -0 / +0,5mm
Straightness require- ments for compression- moulded sheets 	Factory tolerances (Factory tolerances are those tol- erances that can be ensured in the normal production process)	For compression-moulded sheets, the deflection per sheet at the intersection of the diagonals must not de- viate by more than 8/3/2 mm from corner to corner, based on an edge length of 1000/500/400 mm.
Blisters, voids, cracks	Factory tolerances (Factory tolerances are those tol- erances that can be ensured in the normal production process)	Cracks or micro voids which are below the detection limits of non-destructive test method (approx. ~1mm) are not considered. Blisters, voids, cracks larger than 2 mm are not permitted.

Surface appearance	Factory tolerances (Factory tolerances are those tolerances that can be ensured in the normal production process)	Compression-moulded sheets (Oversize) may come with uniform black surfaces (minor scratches or traces of grinding cannot be ruled out) - machined surfaces (Finished) may come with uniform black, machined surfaces. Oversize compression-moulded sheet are stored without surface protection. Finished compression-moulded sheet are stored with surface protection (e.g. PE-bag).
Traceability	SOP	Each of the compression-moulded sheets will be marked with stickers on their surfaces with information as defined in the relevant SOP

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