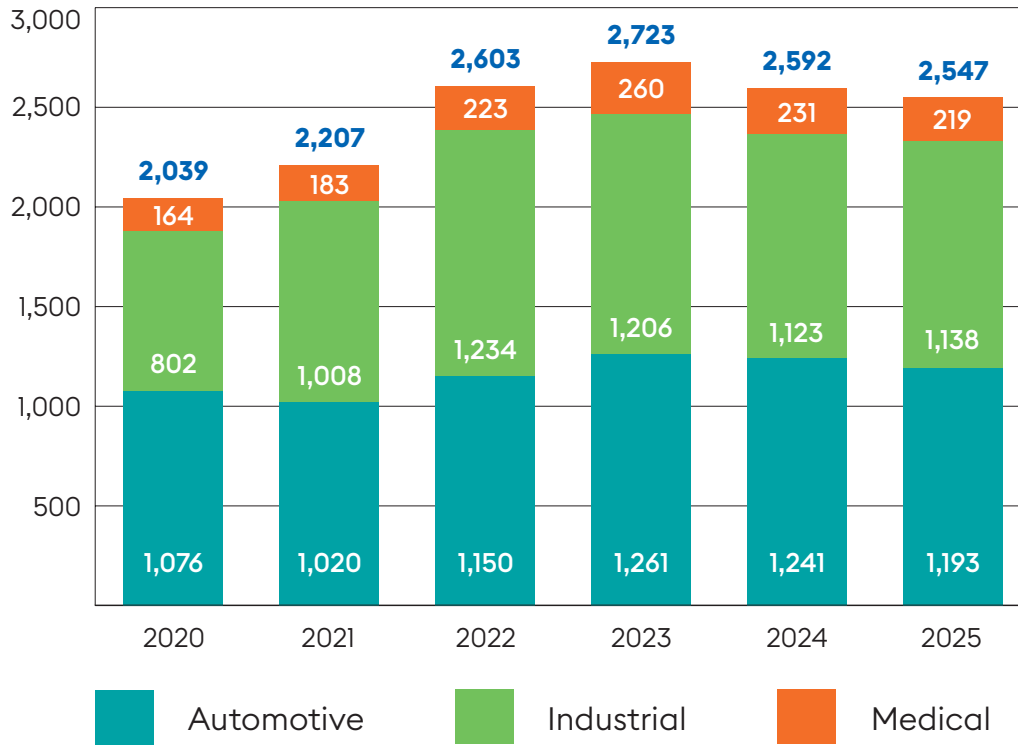
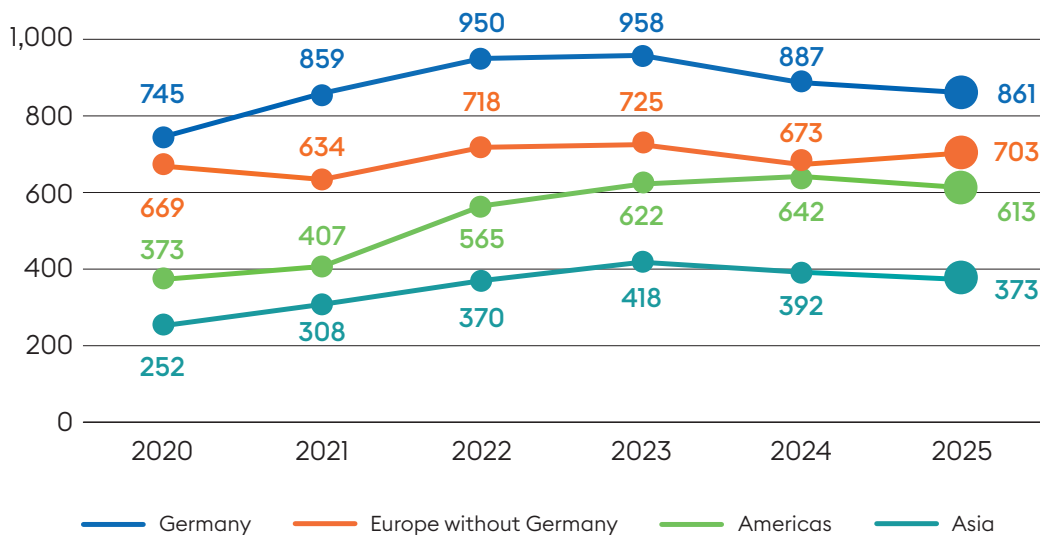


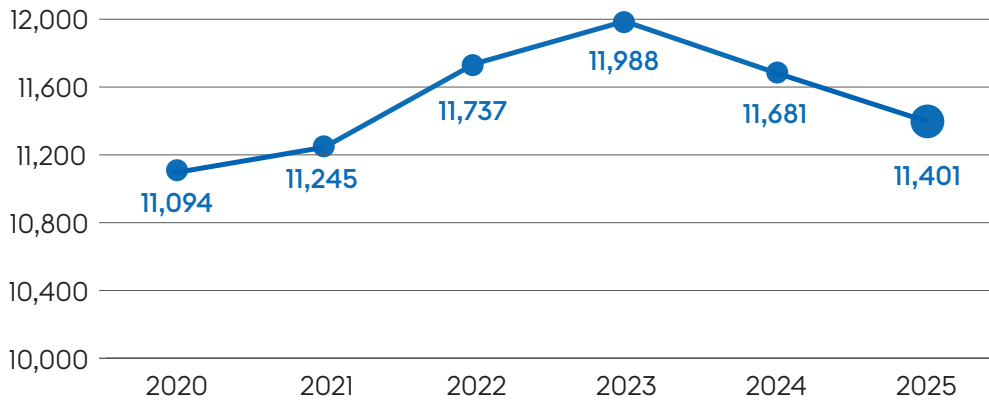
**Sales Development of the Röchling Group and its Divisions**  
(in million euros)



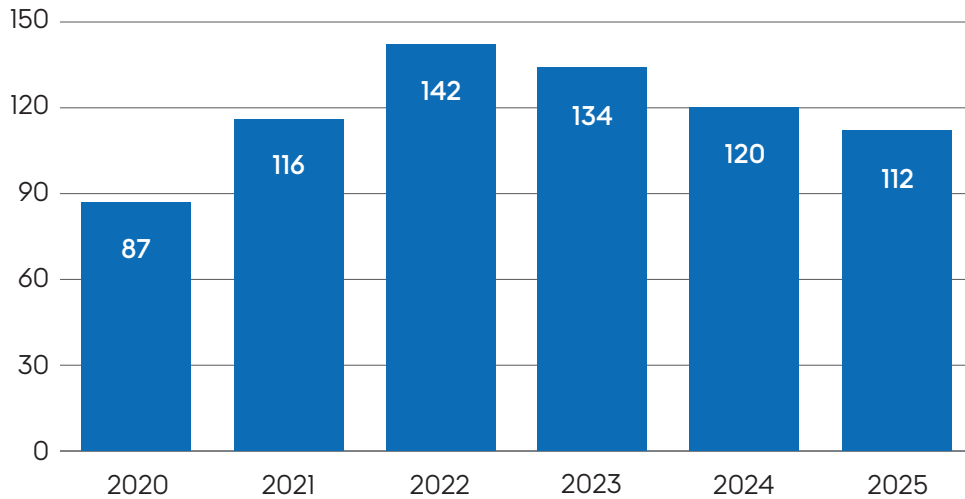
**Sales Development by Region**  
(in million euros)



## Number of Employees by year

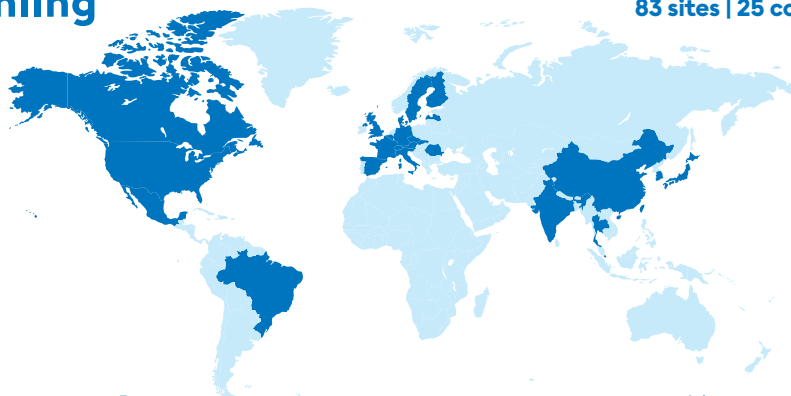


## Real Investments by the Röchling Group (in million euros)



## Röchling

83 sites | 25 countries



### America

**Brazil**  
Itupeva  
Jundiáí

**USA**  
Akron, OH  
Cleveland, OH  
Dallas, NC  
Denver, PA  
Duncan, SC  
Kimberly, WI  
Mount Pleasant, PA  
Ontario, CA  
Rochester, NY  
Troy, MI

**Canada**  
Orangeville, ON

**Mexico**  
Silao

### Europe

**Austria**  
Oepping

**Belgium**  
Gizegem

**Czech Republic**  
Kopřivnice  
Nové Město na Moravě  
Tábor

**Denmark**  
Allingåbro

**Finland**  
Rusko

**France**  
Décines  
Maxéville  
Paris

**Germany**  
Mannheim (HQ)  
Bad Gröbenbach-Thal  
Brensbach  
Burgfrieden  
Cologne  
Geeste-Dalum  
Haren  
Lahnstein  
Lützen  
Munich

**Italy**  
Abbiategrosso  
Gazzano  
Laives  
Trento  
Verenago Inferiore  
Volpiano

**Latvia**  
Liepāja

**Romania**  
Pitești

**Great Britain**  
Gloucester  
High Peak  
Hitchin

**Spain**  
Araia  
Bocairent  
Teruel

**Sweden**  
Virserum

**Switzerland**  
Weinfelden

### Asia

**China**  
Changchun  
Chongqing  
Chuzhou  
Hefei  
Kunshan  
Shenyang  
Suzhou

**India**  
Bangalore  
Mumbai  
Pune  
Vadodara

**Japan**  
Tokyo  
Yokohama

**Singapore**  
Singapore

**South Korea**  
Asan  
Hwasong-si

**Thailand**  
Chon Buri

