

## Technical Data Sheet

# Lignostone<sup>®</sup> L II/2-E3-HQ (C1R)

Laminated Densified Wood

### Typical characteristics

- High red beech veneer quality; crosswise stacked
- High mechanical strength at low density

### Typical industries

- Transformer
- 전기 산업
- Electrical Insulating Components
- Oil-filled transformers

	Test method	Unit	Guideline value
<b>Mechanical properties</b>			
Density	IEC 61061	g / cm <sup>3</sup>	0.85
Flexural strength <sup>⊥</sup>	IEC 61061	MPa	90
Modulus of elasticity in flexion <sup>⊥</sup>	IEC 61061	MPa	8000
Compressive strength <sup>⊥</sup>	ISO 604	MPa	180
Compressive strength II	ISO 604	MPa	60
Shear strength II	IEC 61061	MPa	8
<b>Thermal properties</b>			
Thermal conductivity	DIN 52612	W/m K	0.22
Operating temperature continuous	DIN 7707	°C	105
Temperature limit when drying	DIN 7707	°C	140
<b>Physical properties</b>			
Oil absorption	IEC 61061	%	25
Moisture content	IEC 61061	%	5
<b>Dielectrical properties</b>			
Electric strength 90°C under oil <sup>⊥</sup>	IEC 61061	kV / mm	17
Electric strength 90°C under oil II	IEC 61061	kV/25mm	80
Relative permittivity (50 Hz)	IEC 60250	ε <sub>r</sub>	3.7
Dielectric loss factor (50 Hz)	IEC 60250	tan δ	0.01
Specific volume resistance	IEC 60093	Ω x cm	10 <sup>12</sup>

<sup>⊥</sup> = perpendicular to the lamination II = parallel to the lamination  
 Röchling Industrial SE & Co. KG

Röchlingstr. 1 • 49733 Haren (Ems)/DE • Tel. +49 5934 701-0

The data stated above are average values verified on the basis of regular statistical tests and controls. All information in this publication is based on current technical knowledge and  
 info@roechling-plastics.com • www.roechling.com/industrial/haren

[ri-inquiry@roechling.com](mailto:ri-inquiry@roechling.com) • [www.roechling.com/industrial/materials](http://www.roechling.com/industrial/materials)

Print: 03/04/2026 • Release: 30/06/2025 • Version: 2.0

PIM-Version: 20 • PIM-ID: 751420 • PIM-Code: 20-37-21.10-5.11.7.6-13

Company-IDs: 20000-1

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**Röchling Industrial SE & Co. KG**  
Röchlingstr. 1 • 49733 Haren (Ems)/DE • Tel. +49 5934 701-0  
[info@roechling-plastics.com](mailto:info@roechling-plastics.com) • [www.roechling.com/industrial/haren](http://www.roechling.com/industrial/haren)

**[ri-inquiry@roechling.com](mailto:ri-inquiry@roechling.com) • [www.roechling.com/industrial/materials](http://www.roechling.com/industrial/materials)**

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