

Industrial

## Product Handling Information Sheet Maywoflamm<sup>®</sup> ECE PC/ABS

1. Company		
Name/Address	Röchling Industrial Allgäu GmbH Hinter den Gärten 20 • 87730 Bad Grönenbach/Germany (DE) • Tel. +49 8334 985 O info@roechling-maywo.de • www.roechling.com/industrial/groenenbach	
2. Product details		
Product/Article	Technical semi-finished product or machined part	
Abbreviated terms	ABS	
Material Characterisation	Thermoplastic	
Main Components	<ul> <li>acrylonitrile butadiene styrene and polycarbonate</li> <li>contains additives and poss. color pigments</li> </ul>	
Components Subject to labelling	none	
Classification according to REACh	Article	
Notes		

3. Product characteristics		
Form/State	• solid	
Color	-	
Odour	nearly odourless	
Density	1,19	
Melting range	>220	
Glass transition temperature	-	
Thermal decomposition	> 300°C	
Flash point	-	



## Röchling

3. Product characteristics		
Ignition temperature	> 350°C	
Notes	_	

Special Risks For Mankind And Th Environment	ne none	
Notes	-	
5. Handling and Storage		
Handling	<ul> <li>Product can be worked with conventional machines and tools.</li> <li>Before machining the product should have room temperature and/or to be stored for min. 24h under normal climatic conditions.</li> </ul>	
Storage	<ul> <li>horizontally</li> <li>dry</li> <li>protected against frost</li> <li>protected against climatic influences</li> </ul>	
Safety measures		
Shelf Life	-	
Notes	-	
6. Transport		
Transport	<ul> <li>Non dangerous goods according to the transport regulations.</li> <li>Secure against slipping.</li> </ul>	
Finished Product Packing	-	
Notes	-	

Print: 10/05/2024 • Release: 20/09/2023 • Version: 1.0 PIM-Version: 85 • PIM-ID: 709691 • PIM-Code: 85-27

7. Fire – fighting measures



Suitable extinguishing agen	ts • water
	• foam
	• CO <sub>2</sub>
	<ul> <li>dry powder extinguishing agents</li> </ul>
Potential combustion produ	cts • CO
	• CO <sub>2</sub>
	• hydrogen cyanide
	nitric oxide
	• acrylonitrile
	styrene monomer
Necessary protection equip	• Complete protection equipment for fire-brigade.
Notes	Molten product has to be cooled with water. Fireresidues must be collected and disposed according to the local instructions.

8. Removal	
Recyclability	Check possibility of recycling.
EC Waste Catalog	The product is classified in accordance with the European-Waste Catalogue (EWC) as "not dangerous".
Waste Removal	Has to be conveyed to a suitable dumping site or combustion plant in accordance with local regulations.
EC Waste Code	<ul> <li>12 01 05 plastics shavings and turnings</li> <li>20 01 39 plastics</li> </ul>
Notes	

9. Marking and Guidelines	
Marking in accordance with EEC Guideline	no labelling required
Notes	-
10. Information about REACh	



Print: 10/05/2024 • Release: 20/09/2023 • Version: 1.0 PIM-Version: 85 • PIM-ID: 709691 • PIM-Code: 85-27



## Industrial

Information about REACh According to EC directive 1907/2006/EC (REACh), Article 3, no.3 our products are clearly defined as articles, exempt from registration. The EU regulation about chemicals no. 1907/2006 (REACh), which came into force 01 st of June 2007, prescribes Material Safety Data Sheets only for dangerous substances and preparations. According to REACh we are manufacturing articles and, therefore, not required to issue safety sheets.

## 11. Other Information

Other Information

The information in this document are based on our today's knowledge and represent no affirmation of characteristics.Existing laws and regulations are to be observed by the user of our product within his own responsibility.



Print: 10/05/2024 • Release: 20/09/2023 • Version: 1.0 PIM-Version: 85 • PIM-ID: 709691 • PIM-Code: 85-27